
औद्योगिक सफेद तेल — विशिष्टि
(दूसरा पुनरीक्षण)

Industrial White Oil — Specification
(Second Revision)

ICS 75.100

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FOREWORD

This Indian Standard (Second Revision) was adopted by the Bureau of Indian Standards after the draft finalized by the Lubricants and their Related Products Sectional Committee had been approved by the Petroleum, Coal and Related Products Division Council.

This standard was originally published in 1957 and subsequently it was amended in 1963 and 1966. The standard was initially revised in 1978 in order to reflect the better quality of the material available in the market. In the first revision the title of the specification was changed and medium and heavy types of white oils were included. All the requirements given in the standard were modified and additional characteristics such as relative density, odour, cloud point, carbonizable substances, stability test, and copper strip corrosion test were also incorporated. In addition, a UV absorption test was prescribed in order to make the specification more stringent.

In this second revision the title of the specification has been updated and reference clause has been added. Viscosity Grade (VG) grade reference to light, medium and heavy types of white oils (sub classification of oils within the classified groups) have been included, as being addressed in the market. For any specific value within a specified range of viscosity, shall be as agreed by the supplier and purchaser. The test temperature for kinematic viscosity has been changed to 40 °C in line with the ISO VG testing procedures. The requirement of UV absorption test has been modified in line with US FDA 21 CFR 178.3620 (b). The requirements of cloud point, sulphur and sulphides, and readily carbonizable substances test are removed, as these tests are no more in use for white oils used in industries other than food and cosmetic industries. IS 7299 : 2021 'Light liquid paraffin for cosmetic industry — Specification (*second revision*)' exists for white mineral oils that are used in cosmetic and food grade industries. Reference clause has also been included.

The composition of the Committee responsible for the formulation of this standard is given in Annex C.

For the purpose of deciding whether a particular requirement of this standard is complied with the final value, observed or calculated, expressing the result of a test or analysis shall be rounded off in accordance with IS 2 : 1960 'Rules for rounding off numerical values (*revised*)'. The number of significant places retained in the rounded off value should be the same as that of the specified value in this standard.

Indian Standard

INDUSTRIAL WHITE OIL — SPECIFICATION

(*Second Revision*)

1 SCOPE

This standard prescribes the requirements and methods of sampling and test for white oils, suitable for various industrial purposes.

2 REFERENCES

The following Indian Standards contain provisions which, through reference in this text, constitute the provisions of the standard. At the time of publication, the editions indicated were valid. All standards are subject to revision, and parties to agreements based on this standard are encouraged to investigate the possibility of applying the most recent editions of these standards.

<i>IS No.</i>	<i>Title</i>
1070 : 1992	Reagent grade water — Specification (<i>third revision</i>)
1447 (Part 1) : 2021	Methods of sampling of petroleum and its products: Part 1 Manual sampling (<i>second revision</i>)
1448	Methods of tests for petroleum and its products
(Part 4/Sec 2) : 2021	Part 4/Section 2 Ash from grease, sulphated ash and water soluble ash (<i>fourth revision</i>)
(Part 14) : 2019	Colour by Saybolt chromometer (<i>first revision</i>)
(Part 15) : 2004/ ISO 2160 : 1998	Petroleum products — Corrosiveness to copper — Copper strip test (<i>third revision</i>)
(Part 25/Sec 1) : 2018/ ISO 3104 : 1994	Transparent and opaque liquids, Section 1 Determination of kinematic viscosity and calculation of dynamic viscosity (<i>second revision</i>)
(Part 55/Sec 1) : 2004	Determination of saponification value of petroleum products (<i>first revision</i>)

IS No.

Title

(Part 68) : 1967	Evaporation loss in greases (22-hour drying)
(Part 105) : 1980	Ultraviolet (UV) absorbance and absorptivity of petroleum products

3 TYPES

There shall be three types of white oils, namely, light, medium and heavy.

4 REQUIREMENTS

4.1 Description

The material shall be a transparent colourless oily liquid, free from fluorescence by daylight, odourless and tasteless.

4.2 Solubility

The material shall be practically insoluble in water and alcohol and shall be soluble in chloroform, solvent ether, and petroleum solvents.

4.3 The material shall also comply with the requirements given in Table 1 when tested according to the methods given in col 12 of Table 1.

5 PACKING AND MARKING

5.1 Packing

The material shall be packed in suitable containers as agreed to between the purchaser and the supplier.

5.2 Marking

5.2.1 Material shall be marked with the following information:

- Name and type of material;
- Manufacturer's name, initials or trade-mark, if any;
- Net mass of material;
- Identification in code or otherwise to enable the lot of consignment or manufacture to be traced back from records; and
- Any other statutory requirements.

5.2.2 BIS Certification Marking

The product(s) conforming to the requirements of this standard may be certified as per the conformity assessment schemes under the provisions of the *Bureau of Indian Standards Act, 2016* and the Rules and Regulations framed thereunder, and the products may be marked with the Standard Mark.

6 SAMPLING

6.1 Representative test samples of the material shall be drawn as prescribed in IS 1447 (Part 1).

6.2 Number of Tests

Test for all the characteristics given in 3 shall be carried out on the composite sample.

6.3 Criteria for Conformity

The material shall be taken to have conformed to this specification if the composite sample passes all the requirements specified in the standard.

7 QUALITY OF REAGENTS

Unless specified otherwise, pure chemicals and distilled water (IS 1070) shall be used in tests.

NOTE — 'Pure chemicals' shall mean chemicals that do not contain impurities which affect the result & of analysis.

Table 1 Requirements for Industrial White Oils
(Clause 4.3)

SI No.	Characteristics	Requirements									Method of Test Ref. To Annex/Part of IS 1448
		Light					Medium		Heavy		
ISO Viscosity Grades		VG 8	VG 10	VG 12	VG 15	VG 22	VG 32	VG 46	VG 68	VG 100	
(1)	(2)	(3)	(4)	(5)	(6)	(7)	(8)	(9)	(10)	(11)	(12)
i)	Kinematic Viscosity at 40 °C, cSt.	7.00-9.00	9.00-11.00	11.00-13.00	13.50-16.50	19.80-24.20	28.80-35.20	41.40-50.60	61.20-74.80	85.00-110.00	Part 25/Sec 1
ii)	Relative Density at 20/20 °C	0.815 to 0.910									Part 32
iii)	Odour										—
	a) At room temperature	None									—
	b) When heated at 95 °C to 98 °C for half an hour in a water-bath	Not objectionable odour and not reminiscent of sulphur compounds									—
iv)	Pour Point, °C, <i>Max</i>	–6									Part 10
v)	Flash Point, COC, °C, <i>Min</i>	140	150	150	160	180	200	200	210	230	Part 68
vi)	Acidity/Alkalinity	To Pass the test									A
vii)	Saponification value, mg KOH/g, <i>Max</i>	Nil									Part 55/Sec 1
viii)	Colour, Saybolt, <i>Min</i>	+25									Part 14
ix)	Ash, percentage by mass, <i>Max</i> .	0.01									Part 4/Sec 2
x)	Copper Strip corrosion test at 100 °C	Not Worse Than No.1									Part 15
xi)	Ultra Violet Absorbance, Abs/cm, <i>Max</i>										Part 105
	a) At 280-289 nm	4.0									
	b) At 290-299 nm	3.3									
	c) At 300-329 nm	2.3									
	d) At 330-350 nm	0.8									
xii)	Stability Test	To Pass the test									B

ANNEX A

[Table 1, Sl. No (vi)]

TEST FOR ACIDITY AND ALKALINITY

A-1 PROCEDURE

Boil 5 gm of the sample with 10 ml of alcohol (90 percent) previously neutralized to litmus solution,

blue or red. The material shall be taken to have passed the test if the alcohol is neutral to litmus solution, means, neither blue litmus nor red litmus change colour.

ANNEX B

[Table 1, Sl. No (xii)]

TEST FOR STABILITY

B-1 PROCEDURE

Place 125 ml of the sample in a 250 ml beaker under an UV lamp (220 V; 200 to 300 W) in a suitable dark cabinet, so that the bulb is between 230 to 300 mm of the top layer of the oil and expose it for a total period

of 6 h. At the end of the test, check the colour of the oil sample, the material shall be taken to have passed the test, if the colour of the exposed oil is not darker than 20 Saybolt units.

ANNEX C*(Foreword)***COMMITTEE COMPOSITION**

Lubricants and their Related Products Sectional Committee, PCD 25

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